# Bulldog BD160 Automated Iron Roughneck



## **Product Description**

Our roughnecks are engineered to expedite each connection with a fully automated solution, completing the task in just 25 seconds per pipe on average. They feature a 360-degree multipoint contact system that ensures consistent clamp force, minimizes pipe distortion, and achieves recorded torque within 1.5%. The 360-degree multipoint contact allows these Iron Roughnecks to effectively handle high torques on small diameters by evenly distributing force across six dies, surpassing conventional systems.

The BD Tongs and Spinner incorporate a closed design with Hydra-Sync<sup>™</sup> technology to accurately center the roughneck on the pipe axis. The Spinner includes hydraulic thread compensation for precise tubular control and reduced thread load. All BD series roughnecks come with full automation, featuring programmable pipe tables, an interactive HMI, and remote troubleshooting via TechLink<sup>™</sup>, which minimizes downtime, training, and maintenance costs.

The delivery systems offer flexible installation options with adaptable arm delivery systems and unique 5-link arms, or the industry's most compact rotating carriage system.



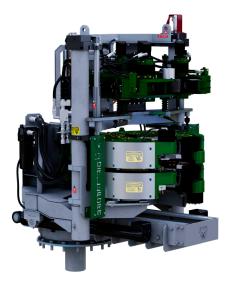
#### **Technical Specifications**

| Bulldog BD160 Automated Iron Roughneck |   |
|--|---|
| ~ Weight                               | 16 500 lbs / 7 500 kg   |
| Connection Height                      | 36 in - 74 in / 916 mm - 1880 mm  |
| Vertical Travel - Carriage             | 40 in / 1 016 mm  |
| Vertical Travel - Arm                  | 40 in / 1 016 mm  |
| Horizontal Travel - Carriage           | Up to 96 in   |
| Horizontal Travel - Arm                | Up to 160 in  |
| Delivery System                        | Arm or Carriage<br>(Dependent on Rig Floor)                             |
| ROUGHNECK PERFORMANCE SPECIFICATIONS   |   |
| Make-Up Torque                         | 130 000 ft*lbs / 176 256 Nm   |
| Break-Out Torque                       | 160 000 ft*lbs / 216 930 Nm   |
| Minimum Tool Joint Diameter            | 2 ¾ in / 73 mm (Die Adapters<br>Required Below 3.5 in)                  |
| Maximum Tool Joint Diameter            | 11 ¾ in / 302 mm  |
| CONTROLS AND AUTOMATION                |   |
| Control Method                         | Driller HMI and optional joystick                                       |
| Optional                               | Wireless Classified Radio   |
| System Integration                     | Integration into rig control system, zone Management, Driller operation |
| HYDRAULIC                              |   |
| HPU                                    | HPU   |
| Maximum Flow                           | 65 GPM / 246 LPM  |
| Maximum Pressure                       | 3 000 PSI / 20 680 kPa  |
| Cooling Requirements                   | 20 HP / 25 kW   |
| ELECTRICAL                             |   |
| Rating                                 | Flame Proof Ex db Zone 1, 2G<br>ATEX IECEx - Europe International       |
| Voltage - Control System               | 220/120 VAC   |
| Amperage - Control System              | 15 Amps   |
| SPINNER                                |   |
| Travel                                 | Up to 12 in of independent vertical travel                              |
| Torque Capacity                        | 3 000 ft-lbs / 4 067 Nm   |
| Monitoring System                      | Active Turn Monitoring  |
| Tubular Outer Diameter                 | Minimum 2 % in - Maximum 11 375<br>in / 76 mm - 289 mm                  |
| Max Speed                              | 0 - 80 RPM  |
|  |   |

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## **Bulldog BD160 Automated Iron Roughneck**





Arm Delivery System

Carriage Delivery System

#### **Benefits**

EASE OF MAINTENANCE | Modular and machined components contribute to ease and speed of maintenance. SAFETY | Automation removes personnel around the rotating zone.

**COST SAVINGS** 360° radial contact with the drill pipe reduces slippage, tool joint wear and pipe distortion resulting in more accurate torque and reduced pipe wear.

**EASE OF USE** | Full automation enables the operator to function the unit in steps or full auto mode.

**TORQUE ACCURACY** Accurate torque on each connection reduces potential drill string damage and failure.

**VERSATILITY** | Hydraulic thread compensator and 12 in vertical travel on the spinner facilitate easy handling of drill string tubulars.

**DATA LOG** All connection data, including torque, faults, performance time parameters, alarms, real-time analysis, and full log data, is streamed to the data cloud and can be exchanged with any drilling system.

### **Key Features**

#### TONGS

- Load cell for measuring torque
- 40+ degrees of torque rotation
- Hydra-Sync<sup>™</sup> 360-degree multipoint contact and modular design
- Error < 1.5%
- Max break torque at 5.5 in diameter

#### **SPINNER**

- Hydra-Sync<sup>™</sup> 360-degree multipoint contact automatically aligns the pipe
- Floating spinner and hydraulic thread compensation system reduce vertical load on threads during spin in/out
- Positionable spinner height, up to 12 in vertical

#### **AUTOMATION**

- One-button makeup
- One-button positioning
- Programmable pipe tables for quick tubular changes
- Equipment can communicate over AnyBus TCP/IP protocol, making integration with other drilling systems simple
- ATEX, CSA, UL hazardous location certifications
- No personnel in rotating zone

#### **DATA STREAM**

- Full datalogging capabilities
- TechLink<sup>™</sup> allows for remote viewing and troubleshooting of all Bulldog Iron Roughnecks

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