# Hydraulic Pump Adjustment HPU - Main Pump Tunig Procedure

The course covers the adjustment procedure of the main pumps in the Hydraulic Power Unit (HPU) for the HMH Ram Rig and Hydraulic Drawworks (DW). The course takes place in the Technical Training Laboratory (TTL) in Kristiansand, Norway, where the adjustment is executed on an actual variable axial piston pump through a computer in the lab. Hands-on training on a live system provides good practice and understanding of the procedure.

#### **Course goal**

The learning goal of the course is to give the students understanding of the HMH HPU hydraulic pump adjustment procedure and understand how to electrically adjust the pump.

#### **Course topics**

The main topics for the course are:

- HSSE
- Mechanical and electrical setup
- Adjustment of the servo valve and pump
- Parametrization in BODAC (Bosch Rexroth Operator Interface for Digital Axis Controller) software and DrillView
- Automatic zero adjustment of the pump
- Saving BODAC and DrillView parameters



Course duration 1 day

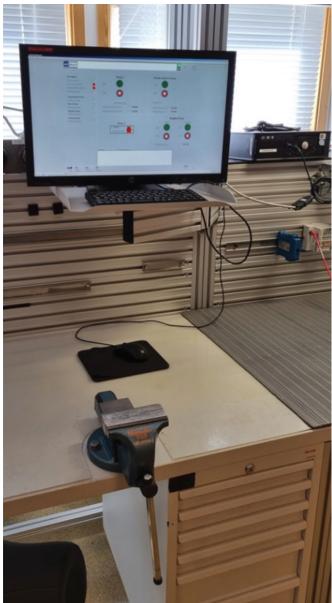
**Course capacity** Maximum 2 participants

## Target group

Technical personnel

### Prerequisite skills and knowledge

The students are expected to have basic operational and technical understanding and are expected to understand technical English.



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